



Archer Daniels Midland Company
Carbohydrate Solutions

ADM Technical Services | 4666 Faries Parkway, Decatur IL 62526
P: 800.238.9026 | F: 217.451.2153 | CPTechService@adm.com

PACKET INDEX
CORNSWEET® CRYSTALLINE FRUCTOSE

Product codes: 010034

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Dear Valued Customer,

ADM strives to provide superior customer service and places high priority on your requests for detailed information. Due to the large number of requests we receive for technical, quality, safety and regulatory data, we have assembled the following documentation. We know with the increased regulatory and customer expectations and requirements that the information requested will be used to support your internal quality and food safety programs. We respectfully request that you review the following and notify us if you require any additional information.

We hope you find our method of addressing your needs is beneficial to your records management program as well as a valuable use of limited resources.

If you have any questions, please feel free to contact us.

Sincerely,

ADM Technical Service



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Carbohydrate Solutions**

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FDA Registration of Facilities

The U.S. Public Health Security and Bioterrorism Preparedness Response Act of 2002 requires registration with the U.S. Food and Drug Administration of facilities that manufacture, process, pack, or hold food for human or animal consumption in the United States. The 2010 Food Safety Modernization Act requires a re-registration of these facilities prior to December 31, 2010 and biennially thereafter.

ADM Corn Processing manufacturing facilities and terminals within our distribution network have completed the re-registration as part of these requirements.

If you have any questions, or would like to discuss in more detail, please feel free to contact us.

ADM Technical Services

Date Approved
2018-11-05

Version
2.0

Document #
CBU.TS.MISC.056

The information contained herein is correct as of the date of this document to the best of our knowledge. Any recommendations or suggestions are made without guarantee or representation as to results and are subject to change without notice. We suggest you evaluate any recommendations and suggestions independently. WE DISCLAIM ANY AND ALL WARRANTIES, WHETHER EXPRESS OR IMPLIED, AND SPECIFICALLY DISCLAIM THE IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, AND NON-INFRINGEMENT. Our responsibility for claims arising from any claim for breach of warranty, negligence, or otherwise shall not include consequential, special, or incidental damages, and is limited to the purchase price of material purchased from us. None of the statements made here shall be construed as a grant, either express or implied, of any license under any patent held by Archer Daniels Midland Company ingredients.



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Customs-Trade Partnership Against Terrorism (C-TPAT)

Archer Daniels Midland Co. (ADM) maintains a validated membership in the Customs-Trade Partnership Against Terrorism (C-TPAT) security initiative. ADM is committed to the continuous development of global supply chain security and subscribes to the C-TPAT 'Minimum Security Criteria'.

As stated in the C-TPAT 'Minimum Security Criteria', certified C-TPAT partners need to verify the participation status of other eligible C-TPAT business partners. To address this need, U.S. Customs and Border Protection (CBP) created the Status Verification Interface (SVI). The SVI allows consenting certified C-TPAT partners to verify the participation status of other consenting certified C-TPAT partners. Each party must have consented to the release of their company name among the C-TPAT membership.

ADM maintains its approach to actively encourage our suppliers, carriers, vendors, and all other business partners to engage in safe and secure supply chain security practices, consistent with CBP's 'Minimum Security Criteria'. ADM desires to widen global supply chain security by creating a broad partner base. If your company would send a request to monitor Archer Daniels Midland Co., it will be added to our growing C-TPAT partners.

To request to monitor the status of our organization, visit the Status Verification Interface page at:

<https://ctpat.cbp.dhs.gov/trade-web/svi>

Our company can be found by searching "Archer Daniels Midland Company" within the Partner Search tab.

For more information about the C-TPAT portal, see the C-TPAT Portal 2.0 Trade User Manual.

Thank you for your genuine efforts to mitigate the risks associated with the global supply chain. Please do not hesitate to contact us if you have any questions.

Date Approved
2019-02-08

Version
3.0

Document #
CBU.TS.MSC.009

The information contained herein is correct as of the date of this document to the best of our knowledge. Any recommendations or suggestions are made without guarantee or representation as to results and are subject to change without notice. We suggest you evaluate any recommendations and suggestions independently. WE DISCLAIM ANY AND ALL WARRANTIES, WHETHER EXPRESS OR IMPLIED, AND SPECIFICALLY DISCLAIM THE IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, AND NON-INFRINGEMENT. Our responsibility for claims arising from any claim for breach of warranty, negligence, or otherwise shall not include consequential, special, or incidental damages, and is limited to the purchase price of material purchased from us. None of the statements made here shall be construed as a grant, either express or implied, of any license under any patent held by Archer Daniels Midland Company ingredients.



Food Safety Modernization Act (FSMA) Compliance

ADM has a long history of delivering safe and quality human and animal food ingredients upon which we will continue to serve as a valued supplier to your business. We understand the higher level of food safety interconnectedness between each link of the U.S. food supply as expected by the passage of the Food Safety Modernization Act (FSMA) and promulgation of its Final Rules of the CFR 117, 121, and 507 by the U.S. Food and Drug Administrations (FDA). FSMA updates and compliance dates for Preventive Controls and Good Manufacturing Practices for Human and Animal Food, Sanitary Transportation, Foreign Supplier Verification, Food Fraud Prevention, and addressing Economically Motivated Adulteration have come into effect for ADM. As such, ADM has enacted and completed programs to comply.

There are further expectations on the level to which customers and suppliers understand each other's food safety plans including shared communications regarding hazard/risk mitigation. As a supplier, we are required to provide notice to customers if a food safety hazard has been identified in the processing or manufacturing of ingredients and a preventative control is in not in place to manage the hazard. In that situation, the customer will be provided written information describing the ingredient and the hazard identified during the risk assessment in which ADM determines that there is a hazard with no preventative control. Furthermore, a written confirmation must be provided back to ADM acknowledging acceptance of said product.

The FSMA final rule for Mitigation Strategies to Protect Food Against Intentional Adulteration established the requirements to implement a food defense plan. This law states that facilities are required to perform assessments to identify significant vulnerabilities and implement mitigation strategies to control these vulnerabilities. The mitigation strategies employed are modeled after HACCP-style program management components and developed using a science-based food defense vulnerability assessment model.

As always, ADM encourages you to communicate with us regarding any supply-chain preventive controls placed on our ingredients. Specifically, hazard(s) identified where there is reasonable probability that exposure to the hazard will result in serious adverse health consequences or death to humans or animals.

We look forward to continuing our commitment to supplying our customers with safe, high-quality products.



ORTHODOX UNION

LETTER OF KOSHER CERTIFICATION

UNION OF ORTHODOX JEWISH CONGREGATIONS OF AMERICA איחוד קהילות האורתודוקסים באמריקה
FORTY RECTOR STREET / NEW YORK, NY 10006 / 212-613-8241 / KOSHERLETTER@OU.ORG / OUKOSHER.ORG

בס"ד

January 29, 2024

This is to certify that the following product(s) manufactured for

ADM Carbohydrate Solutions, P.O. Box 1470, Decatur, IL 62525

at the company and plant specified in the contractual agreement with the OU, are manufactured under the supervision of the Kashrus Division of the Orthodox Union and are Kosher as indicated below.

Product Name	UKD-ID	Status	Certification Requirements
Brand: Cornsweet			
• 010077 ADM Cornsweet® Pure Liquid Fructose	OUV7-E179961	Pareve	Ⓢ Symbol required.
• 010077 ADM Cornsweet® Pure Liquid Fructose	OUV8-VXKE4SI	Pareve	Certified when bulk shipped in OU approved carriers.
• Fructose (Crystalline)	OUV7-387C1DB	Pareve	Ⓢ Symbol required.
• Fructose F (Crystalline)	OUV7-F49B10A	Pareve	Ⓢ Symbol required.

Use of the OU trademark must comply with the terms set forth in a written agreement with the Orthodox Union. Any other use of the OU trademark is not authorized.

Rabbi Menachem Genack, *Rabbinic Administrator, CEO*

This certification is valid through 12/31/2024

Page 1 of 1



ORTHODOX UNION

ב"ט ד'

LETTER OF KOSHER CERTIFICATION

UNION OF ORTHODOX JEWISH CONGREGATIONS OF AMERICA איחוד קהילות האורתודוקסים באמריקה
FORTY RECTOR STREET / NEW YORK, NY 10006 / 212-613-8241 / KOSHERLETTER@OU.ORG / OUKOSHER.ORG

To Whom It May Concern:

December 11, 2023

The following products produced by Archer Daniels Midland's (ADM) Carbohydrate Solutions at the plants and contracted locations listed are certified by the Kasruth Division of the UNION OF ORTHODOX JEWISH CONGREGATIONS OF AMERICA and are accordingly kosher as designed in their respective groups as listed below.

ADM's Rail car Fleet and Truck Fleet are also certified kosher from any of the plants listed below. Totes, supersacks, and other bulk shipments that are impractical to label with an O.U. symbol are accordingly kosher as designed below when accompanied by a bill of lading, or by a document identifying them as ADM product.

Pareve Products:

Corn Syrup (liquid and solids), HFCS, Crystalline Dextrose, Sorbitol (liquid, dry and non-crystallizing), Crystalline Fructose, Maltodextrin, Blends (containing one or more of corn syrups, sucrose, HFCS, dextrose, invert sugar). Corn Starch, Sugar/Sucrose (dry, liquid and invert), Sucralose, Maltitol Syrup, Alcohol (beverage, pure and specially denatured), Native Tapioca Starch

Plants:

Cedar Rapids, IA; Clinton, IA (Wet Mill and Bio); Columbus, NE; Decatur, IL (Wet Mill, Bio, Developmental Products, Specialty Ingredients); Marshall, MN; Peoria, IL

Brands:

ADM®, Clintose®, CornSweet®, Fibersol®, Versadex, Clinton, VivaSweet™, JustSweet™, OptiXan™, Novaxan™

ADM Terminals:

Battle Creek, MI; Bay Minette, AL; Birmingham, AL; Chattanooga, TN; Lakeville, NY; Langhorne, PA; Colton, CA; Caldwell, ID; Dallas, TX; Denver, CO; Lodi, CA; Portland, OR; Salt Lake City, UT; Winnipeg, MB Canada

3rd Party:

Charlotte, NC – Atlantic Ingredients; Dallas, TX – Texas Liquid Terminal STLT; Hondo, TX – South Liquid Terminal STLT; Houston, TX – Sweetex; Los Angeles, CA – D & S Ingredients; Memphis, TN – Macaroy; Phoenix, AZ – EF Mariani; Bell, CA – Royal Distributors; Totowa, NJ; Decatur, IL – Parke Custom Processing; Sensory Effects – Defiance, OH; Marron Foods – Durand, WI; St Louis, MO – ARTCO; Harvey, LA – Kinder Morgan Delta Terminal; Chicago, IL – Kinder Morgan Liquid Terminal; Carteret, NJ – Kinder Morgan Terminal; Texas City, TX – Oiltanking Texas City LP; Westwego, LA – Seven Oaks Terminal, Hammond IN – Pacmoore; Moorseville IN - Pacmoore

This certificate is in effect through the renewal date of December 31, 2024.

Sincerely yours,

UNION OF ORTHODOX JEWISH
CONGREGATIONS OF AMERICA

Rabbi Menachem Genack
Rabbinic Coordinator



THE ISLAMIC FOOD AND NUTRITION COUNCIL OF AMERICA
المجلس الإسلامي الأمريكي للغذاء و التغذية

IFANCA HALAL PRODUCT CERTIFICATE

Document No.: **ARC. PL. 1852. M. 230020. US**

November 13, 2023

ARCHER DANIELS MIDLAND COMPANY

4666 Faries Parkway
Decatur, IL 62526 USA

To Whom It May Concern:

This is to certify that **ARCHER DANIELS MIDLAND COMPANY, Decatur, Illinois, USA** markets **Halal** products produced under the supervision of the Islamic Food and Nutrition Council of America (IFANCA) at the following location(s):

<u>Location</u>	<u>IFANCA Plant Code</u>
1. Lafayette, IN, USA	1004
2. Loudoun, TN, USA	1006
3. Decatur, Illinois	6459
4. Decatur, Illinois	13109

The company may use the **Crescent-M Halal** logo, the IFANCA'S HALAL CERTIFICATION SYMBOL and marked, "**PRODUCT OF USA.**"

1. **ADM CORNSWEET Crystalline Fructose**
2. **ADM CORNSWEET Crystalline Fructose F**
3. **ADM CORNSWEET Pure Liquid Fructose**

This certificate is valid until **January 31, 2025** and subject to renewal at that time.

Muhammad Munir Chaudry, Ph.D.
President





CornSweet® Crystalline Fructose Audit Summary **(Product Code 010034)**

A BRC Audit was conducted at the manufacturing facility for ADM's CornSweet® Crystalline Fructose in Lafayette, Indiana, on August 16-17, 2023, with no critical or major findings. This facility maintains its BRC Certification and the following table provides an Executive Summary of the audit. This certificate is valid through September 27, 2024.

For further inquiries, please do not hesitate to contact us.

ADM Quality Center of Excellence



EXECUTIVE SUMMARY: CornSweet® Crystalline Fructose Audit (August 16-17, 2023)		
CATEGORY SECTION JUDGEMENT		
1.0 SENIOR MANAGEMENT COMMITMENT	1.1 Senior Management Commitment and Continual Improvement	No Finding
	1.2 Organizational Structure, Responsibilities and Management Authority	No Finding
2.0 THE FOOD SAFETY PLAN – HACCP		No Finding
3.0 FOOD SAFETY AND QUALITY MANAGEMENT SYSTEMS	3.1 Food Safety And Quality Manual	No Finding
	3.2 Documentation Control	No Finding
	3.3 Record Completion And Maintenance	No Finding
	3.4 Internal Audit	No Finding
	3.5 Supplier And Raw Material Approval And Performance Monitoring	No Finding
	3.6 Specifications	No Finding
	3.7 Corrective and Preventive Actions	No Finding
	3.8 Control Of Non-Conforming Product	No Finding
	3.9 Traceability	Minor Finding
	3.10 Complaint Handling	No Finding
	3.11 Management Of Incidents, Product Withdrawal And Product Recall	No Finding
4.0 SITE STANDARDS	4.1 External Standards	No Finding
	4.2 Security	No Finding
	4.3 Layout, Product Flow And Segregation	No Finding
	4.4 Building Fabric, Raw Material Handling, Preparation, Processing, Packing And Storage Areas	No Finding
	4.5 Utilities – Water, Ice, Air And Other Gases	No Finding
	4.6 Equipment	No Finding
	4.7 Maintenance	No Finding
	4.8 Staff Facilities	No Finding
	4.9 Chemical And Physical Product Contamination Control	No Finding
	4.10 Foreign-Body Detection And Removal Equipment	No Finding
	4.11 Housekeeping and hygiene	No Finding
	4.12 Waste/waste disposal	No Finding
	4.13 Management of Surplus food and products for animal feed	No Finding
	4.14 Pest control	2 Minor Findings
	4.15 Storage facilities	No Finding
	4.16 Dispatch and transport	No Finding



EXECUTIVE SUMMARY: CornSweet® Crystalline and Pure Liquid Fructose Audit (September 13-15, 2022)		
CATEGORY SECTION JUDGEMENT		
5.0 PRODUCT CONTROL	5.1 Product Design/Development	No Finding
	5.2 Product labeling	No Finding
	5.3 Management of allergens	No Finding
	5.4 Product authenticity, claims and chain of custody	No Finding
	5.5 Product packaging	No Finding
	5.6 Product inspection and laboratory testing	No Finding
	5.7 Product release	No Finding
6.0 PROCESS CONTROL	6.1 Control of operations	No Finding
	6.2 Labeling and pack control	No Finding
	6.3 Quantity, weight, volume and number control	No Finding
	6.4 Calibration and control of measuring and monitoring devices	No Finding
7.0 PERSONNEL	7.1 Training	No Finding
	7.2 Personal hygiene	No Finding
	7.3 Medical screening	No Finding
	7.4 Protective clothing	No Finding

CornSweet® Crystalline Fructose (Product Code 010034)

TECHNICAL DATA & INFORMATION

Product Information

Fructose, known for years as "Fruit Sugar" because of its natural occurrence in many fruits, is the sweetest of the natural sugars. Although chiefly used for its power where it can exhibit sweetness up to 1.8 times that of sucrose, fructose offers many unique benefits which today's food technologist can utilize to optimize product formulation and marketing strategies. Fructose offers the following benefits plus more:

- Intense Sweetness
- Humectancy
- High Osmotic Pressure
- Sweetness Synergism
- Low Water Activity
- Freezing Point Depression
- Flavor Enhancement
- Cryoprotection
- Maillard Browning

Characteristics

Appearance	White Free-Flowing Crystals
Odor	None
Taste	Clean, Very Sweet

Granulation

Thru #16 Mesh Sieve, % Min.	99
Thru #100 Mesh Sieve, % Max.	20

Chemical Specifications

Fructose, % Min.	99.5
Dextrose, % Max.	0.5
Loss on Drying, % Max.	0.5
Ash, % Max.	0.05
Heavy Metals, ppm Max.	5
Arsenic, ppm Max.	1
Chloride, % Max.	0.018
Lead, ppm Max.	0.1
HMF, % Max.	0.1
Sulfate, % Max.	0.025

Typical Weight/Volume Factors

lbs. /cubic ft.	50.0
g/ml	0.80

Labeling

Fructose

Regulatory Data

Country of Origin: United States
 GRAS Affirmation
 Meets FCC Specifications

Lot Coding

Example: AFYYMMDDBB
 AF = Internal Location
 YYMMDD = Year Month Day
 BB = ADM Packaging Identification

Microbiological Specifications (per g Max.)

Mesophilic Bacteria	200
Yeast	10
Mold	10

Storage & Shelf Life

It is recommended that the product be stored at less than 50% relative humidity and not exceeding 30°C. If stored in recommended warehouse conditions, product quality will not change, and the shelf life will be better than eighteen months. However, shelf life is indefinite, and dependent upon the intended application's sensitivity to "warehouse set" or "caking" common to sugars.



CornSweet® Crystalline Fructose (Product Code 010034)

Allergen Information

The following major food allergens recognized under the US Food Allergen Labeling and Consumer Protection Act of 2004 (FALCPA) are not present in this product. This product is not manufactured with equipment that comes in contact with the listed allergens, nor do we have these allergens within the process areas. Sulfur dioxide, which is considered a sensitizer, can be used in the manufacture of this product, but residual levels will not exceed 10 ppm.

- cereals containing gluten
- peanuts and peanut products
- soybean and soy products
- tree nuts
- milk and dairy products
- wheat and wheat products
- crustaceans, mollusks and their products
- egg and egg products
- fish and fish products
- other allergens such as buckwheat, celery, cottonseed, mustard, mustard seed, rice, lupin, sesame seed and sunflower seeds

Nutrition Information (per 100g product)

Nutrient:		Other Essential Vitamins and Minerals:	
Total Calories	400 Kcal	Thiamine	0 mg
Calories from Saturated Fat	0 Kcal	Riboflavin	0 mg
Total Fat	0 g	Niacin	0 mg
Saturated Fat	0 g	Vitamin D	0 µg
Trans Fat	0 g	Vitamin E	0 mg alpha-tocopherol
Polyunsaturated Fat	0 g	Vitamin B-6	0 mg
Monounsaturated Fat	0 g	Folic Acid	0 µg DFE
Cholesterol	0 mg	Vitamin B-12	0 µg
Total Carbohydrates	99.8 g	Phosphorus	0.6 mg
Total Sugars	99.8 g	Iodine	0 µg
Sugar Alcohols	0 g	Magnesium	0.2 mg
Other Carbohydrates	0 g	Zinc	0 mg
Dietary Fiber	0 g	Copper	0.1 mg
Soluble Fiber	0 g	Biotin	0 µg
Insoluble Fiber	0 g	Pantothenic Acid	0 mg
Protein	0.01 g	Vitamin A	0 µg RAE
Calcium	0.1 mg	Vitamin C	0 mg
Iron	0.05 mg		
Sodium	0.2 mg		
Potassium	0.2 mg		

There have been no sugars added during the production process. The total sugars value represents the sugars in this finished ingredient. ADM is not listing added sugars on technical documents to lessen confusion for formulators when calculating their Nutrition Facts panel information.



Safety Data Sheet

Revision Date: 08-Aug-2023

Revision Number: 2

1. Identification

Product Name:
Crystalline Fructose

Product Code:
010034

Use of the Substance / Preparation:
Food Ingredient.

Supplier:
Archer Daniels Midland Company
4666 Faries Parkway
Decatur, IL 62526, USA
Telephone Number: (+1) 217-424-5200

Emergency response telephone number:
Chemtrec 1-800-424-9300 (CCN 1635)

2. Hazard(s) identification

Emergency Overview

Warning. May form combustible dust concentrations in air (during processing and handling). Product dust may cause mild, mechanical irritation.

Appearance
White

Physical State
Powder

Odor
Odorless

This product IS classified as hazardous according to 29 CFR 1910.1200 (known as HCS 2012), amended to conform to the United Nations' Globally Harmonized System of Classification and Labeling of Chemicals (GHS). Depending on the intended use, this product is classified as hazardous according to the criteria contained in the Hazardous Products Regulations (SOR/2015-17), also known as WHMIS 2015.

NOTE: Certain products covered under other Canadian legislation, including but not limited to cosmetics, devices, drugs or food (as defined in the Food and Drugs Act), pest control products (as defined in the Pest Control Products Act), consumer products (as defined in the Canada Consumer Product Safety Act), and Hazardous waste (being a hazardous product that is sold for recycling or recovery and is intended for disposal), are NOT subject to the label and SDS requirements of the Hazardous Products Regulations (SOR/2015-17), also known as WHMIS 2015. As supplied for use in food, an SDS and WHMIS compliant labeling are NOT required for this product. Since Canadian employers must still provide education and training on health effects, safe use, and storage, and in the interest of providing relevant product information to our customers, this SDS is being provided on a voluntary basis.

OSHA Defined Hazard(s)	Combustible Dust
------------------------	------------------

HPR Defined Hazard(s)	Combustible Dust
-----------------------	------------------

Label Elements

NOTE: While label elements are provided within this SDS, under 29 CFR 1910.1200 (b)(5), products already subject to the labeling requirements of other specified federal acts, may be exempt from OSHA labeling.

Signal Word:	Warning
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Hazard Statement(s):	May form combustible dust concentrations in air.
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3. Composition/information on ingredients

Common Name Crystalline Fructose

Chemical Family Sugars.

NonHazardous

Chemical Name	CAS-No	Weight %	North American Substance Hazard Class
D-Fructose	57-48-7	80 - 100%	None known

4. First-aid measures

Description of first aid measures

Eye Contact Rinse thoroughly with plenty of water, also under the eyelids.

Skin Contact Wash off with warm water and soap.

Inhalation Move to fresh air.

Ingestion Health injuries are not known or expected under normal use.

Most important symptoms and affects, both acute and delayed

Eyes Contact with eyes may cause irritation.

Skin Product dust may cause mild, mechanical irritation.

Inhalation Dust may cause irritation of respiratory tract. See section 8 of this sheet for exposure limits pertaining to nuisance dust or "particulates not otherwise regulated".

Ingestion Health injuries are not known or expected under normal use.

Main Symptoms Irritating to respiratory system.

Indication of any immediate medical attention and special treatment needed

Notes to Physician Special forms of treatment and immediate medical attention are not specified. Treat Symptomatically.

5. Fire-fighting measures

Flammable Properties

Powdered material may form explosive dust-air mixtures. Fine dust dispersed in air may ignite. Risk of ignition followed by flame propagation or secondary explosions should be prevented by avoiding accumulation of dust, e.g. on floors and ledges. As with most organic solids, combustion is possible at elevated temperatures or by contact with an ignition source.

Extinguishing media

Suitable Extinguishing Media Dry chemical. Carbon dioxide (CO₂). Water spray. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media None known.

Special hazards arising from the substance or mixture

Hazardous Combustion Products Carbon monoxide (CO), Carbon dioxide (CO₂).

Specific Hazards Arising from the Chemical None known.

Sensitivity to mechanical impact No.

Sensitivity to static discharge Yes. (as dust).

Advice for fire-fighters

Protective Equipment and Precautions for Firefighters As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

NFPA

Health 0

Stability and Reactivity 0

Flammability 1

Physical hazard None known



6. Accidental release measures

Personal Precautions, Protective Equipment, and Emergency Procedures

Ensure adequate ventilation. Avoid dust formation.

Environmental Precautions

No special environmental precautions required. Prevent further leakage or spillage if safe to do so.

Methods and Materials for Containment and Cleaning Up

Sweep up and shovel into suitable containers for disposal.

7. Handling and storage

Handling

Avoid dust formation in confined areas. Fine dust dispersed in air may ignite. Refer to NFPA 61, "Standard for the Prevention of Fires and Dust Explosions in Agricultural and Food Processing Facilities". Ensure adequate ventilation.

Storage

Keep in a dry, cool and well-ventilated place.

8. Exposure controls/Personal protection

Exposure Limits

Where exposure limits have not been established for specific components of this material, please observe the OSHA and ACGIH established limits for particulates not otherwise classified (PNOC). OSHA PEL: [15 mg/m³ (total dust) 8-hr TWA], [5 mg/m³ (respirable) 8-hr TWA]. ACGIH TLV: [10 mg/m³ (inhalable) 8-hr TWA], [3 mg/m³ (respirable) 8-hr TWA].

Biological Limit Values

No biological limit values have been listed for the component(s) of this product.

Appropriate Engineering Controls Ensure adequate ventilation, especially in confined areas. Apply technical measures to comply with the occupational exposure limits. However it is the duty of the user to verify this and follow given exposure limits at the workplace.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.

Personal Protective Equipment

Eye/face Protection.

If exposed to airborne dust, appropriate safety glasses with side-shields or safety goggles are recommended. If airborne dust concentrations are excessive, wear goggles.

Skin and Body Protection

Protective clothing and gloves may be worn to reduce the potential of mechanical irritation.

Respiratory Protection

If exposed to airborne dust, use appropriate NIOSH approved (or equivalent) respiratory protection.



9. Physical and chemical properties

Appearance	White
Physical State	Powder
Odor	Odorless
Odor Threshold	No information available
pH	No information available
Flash Point	Not applicable
Autoignition Temperature	No information available
Boiling point	Not applicable
Melting/Freezing Point	103 °C / 217 °F
Decomposition temperature	No information available
Oxidizing Properties	No information available
Water Solubility	Soluble
Evaporation Rate	Not applicable
Vapor Pressure	Not applicable
Vapor Density	Not applicable
Specific Gravity / Relative Density	No information available
Partition Coefficient (n-octanol/water)	No information available

10. Stability and reactivity

Stability Stable under normal conditions.

Possibility of Hazardous Reactions None under normal processing.

Conditions to Avoid Avoid dust formation. Heat, flames and sparks.

Incompatible Materials No materials to be especially mentioned.

Hazardous Decomposition Products Thermal decomposition can lead to release of irritating gases and vapors. Carbon monoxide (CO). Carbon dioxide (CO₂).

11. Toxicological information

Information on toxicological effects

Acute toxicity	Based on available data, no evidence of acute toxicity.
Skin corrosion/irritation	Based on available data, not, or only slightly irritating.
Serious eye damage/eye irritation	Based on available data, no evidence of serious eye damage / irritation.
Respiratory or skin sensitisation	Based on available data, not expected to be a skin or respiratory sensitiser.
Germ cell mutagenicity	Based on available data, the classification criteria are not met.
Carcinogenicity	No evidence of carcinogenicity.
Reproductive toxicity	Based on available data, the classification criteria are not met.
STOT - single exposure	No evidence of toxicity.

STOT - repeated exposure	No evidence of toxicity.
Aspiration hazard	Based on available data, no known aspiration hazard.

Potential health effects

Eyes	Contact with eyes may cause irritation.
Skin	Product dust may cause mild, mechanical irritation.
Inhalation	Dust may cause irritation of respiratory tract. See section 8 of this sheet for exposure limits pertaining to nuisance dust or "particulates not otherwise regulated".
Ingestion	Health injuries are not known or expected under normal use.
Main Symptoms	Irritating to respiratory system.

12. Ecological information

Ecotoxicity

Contains no substances known to be hazardous to the environment. Contains no substances known to be not degradable in waste water treatment plants.

Persistence/Degradability	Biodegradable.
Mobility	Soluble in water.
PBT and vPvB assessment	No information available.
Other adverse effects	Nothing specific known.

13. Disposal considerations

Whenever possible, as rules and regulations allow, please recycle or manage materials to minimize waste.

Waste Disposal Methods	Dispose of in compliance with the laws and regulations pertaining to this product in your jurisdiction.
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14. Transport information

Domestic transport regulations (USA)

DOT Not regulated

Domestic transport regulations (Canada)

TDG Not regulated

Domestic transport regulations (Mexico)

MEX Not regulated

International transport regulations

ICAO Not regulated

IATA Not regulated

IMDG/IMO Not regulated

15. Regulatory information

International Inventories

The components of this product are reported in the following inventories:.

Chemical Name	TSCA	DSL	NDSL	ICL	EINECS	ELINCS	AICS
D-Fructose	Yes ACTIVE	Yes	No	No	Yes 200-333-3	No	Yes

Chemical Name	ENCS ISHL	CHINA	PICCS	KECL	Taiwan	Turkey	NZIoC
D-Fructose	Yes (8)-47	Yes	Yes	Yes Annex 1	Yes	Yes 200-333-3	Yes

				(KE-17262)			
--	--	--	--	------------	--	--	--

USA

Federal Regulations

Ozone Depleting Substances:

No Class I or Class II material is known to be used in the manufacture of, or contained in, this product.

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product is not known to contain any chemicals which are subject to the reporting requirements of the Act or regulations contained in 40 CFR 372.

CERCLA/SARA 103-302

Sections 103-302 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product is not known to contain any chemicals which are subject to the reporting requirements of the Act or regulations contained in 40 CFR 103-302.

SARA 311/312 Hazardous Categorization

Refer to the OSHA hazard classification(s) provided in section 2 of this SDS.

State Regulations

State Right-to-Know

No known components subject to "Right-To-Know" legislation in the following States.

Canada

(NPRI) Canadian National Pollutant Release Inventory

No known component is listed on NPRI.

16. Other information

Prepared By: ADM Corn Processing
Revision Date: 08-Aug-2023
Revision Number: 2
Reason for revision: Periodic review. This version replaces all previous versions.

Abbreviations and acronyms

Ceiling - Ceiling Limit Value: Concentrations that should never be exceeded at any given time (instantaneous)

CAS - Chemical Abstract Service

DNEL - Derived No Effect Level

ACGIH TLV - American Conference of Governmental Industrial Hygienists Threshold Limit Values

DOT - U.S. Department of Transportation

A1 - Known Human Carcinogen

A2 - Suspected Human Carcinogen

A3 - Animal Carcinogen

Delisted - Substances Delisted from Report on Carcinogens

IARC - International Agency for Research on Cancer

GHS - Globally Harmonized System of Classification and Labelling of Chemicals

Group 1 - Carcinogenic to Humans

Group 2A - Probably Carcinogenic to Humans

Group 2B - Possibly Carcinogenic to Humans

Known - Known Carcinogen

IDLH - Immediately Dangerous to Life or Health

Skin notation - Potential for cutaneous absorption

OECD - Organisation for Economic Co-operation and Development

PNEC - Predicted No-Effect Concentration

NTP - National Toxicology Program

LD50 - Median lethal dose of a given test population

LC50 - Lethal concentration that produces fatalities in 50% of a given test population

NFPA - National Fire Protection Association

OSHA - Occupational Safety & Health Administration

OSHA PEL - Occupational Safety and Health Administration Permissible Exposure Limits

NIOSH - National Institute of Occupational Safety and Health

Reasonably Anticipated - Reasonably Anticipated to be a Human Carcinogen

Present - Carcinogen or potential carcinogen to be identified under OSHA's Hazard Communication Standard

NOAEL - No Observed Adverse Effect Level

TWA - Time Weighted Average: Average concentration that should not be exceeded during a work day (usually 8-hours)

STEL - Short Term Exposure Limit: Concentrations that should not be exceeded except for short periods of time (usually 15-minutes)

TSCA - Toxic Substances Control Act, Section 8(b) Inventory (USA)

STOT - Specific Target Organ Toxicity

STV - Short Term Value (same as STEL)

Under Consideration - Under Consideration by the National Toxicology Program

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of sheet



Crystalline Fructose

Product Code 010034

Food Safety Plans are an integral piece of our quality and food safety systems. Crystalline Fructose is produced at the Lafayette, IN manufacturing facility. A cross-functional team of colleagues have reviewed annually, at a minimum, manufacturing hazard analysis and risk assessments to ensure accuracy and adequacy.

Allergens

Incoming processing aids used in the manufacture of crystalline fructose are declared free of allergens. As well, this product does not contain, nor is it manufactured with equipment that comes in contact with, the allergens listed under the US Food Allergen Labeling and Consumer Protection Act of 2004.

Biological Risk Summary

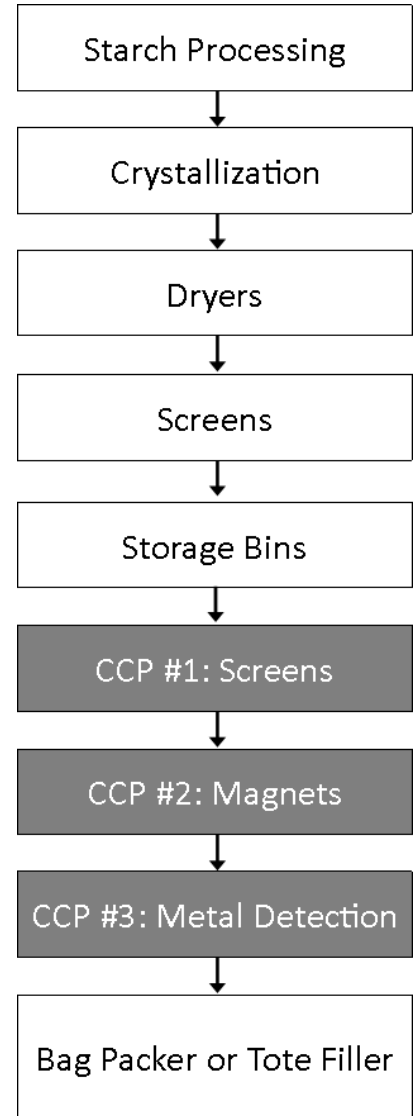
Crystalline fructose is not known to be associated with or support the growth of microorganisms due to pH, water activity, osmotic pressure, and production methods.

Chemical Risk Summary

ADM acknowledges mycotoxins, (e.g., aflatoxins and fumonisins) as well as pesticides are often of concern in corn derived products. It is well documented by the Corn Refiners Association that these materials are not present in crystalline fructose.

Physical Contamination

Considering all of the process steps and conditions, there are three Critical Control Points (CCPs) identified per package size in the manufacturing process of crystalline fructose. A simplified process flow diagram showing the major processing steps and CCPs is shown to the right. For all packaging types, the product is screened with a 16 mesh screen as it is transferred from the storage bins to the packaging line. Crystalline fructose then passes through rare earth magnets to remove any foreign magnetic material. Finally, the product flows through an in-line metal detector with a flow diversion valve sensitive enough to detect metal 3.0 mm or larger.





ARCHER DANIELS MIDLAND COMPANY

ADM CARBOHYDRATE SOLUTIONS
4666 FARIES PARKWAY
DECATUR, IL 62565

CERTIFICATE OF ANALYSIS

CORNSWEET® CRYSTALLINE FRUCTOSE

(ADM PRODUCT CODE 010034)

This certificate of analysis is valid only for the shipment as described in the shipment information shown below.

SHIP TO: XXXXXX CUSTOMER NAME
ADDRESS
CITY, STATE

SHIPMENT INFORMATION

CONTAINER/LOT #: ADM ORDER #:
LOT CODE: SHIP DATE: CORDNO:
CONTAINER CODE: WEIGHT/QUANTITY:

PRODUCT ANALYSIS

TEST	RESULT	UNIT	LIMIT	REFERENCES
LOSS ON DRYING		%	0.5% MAX	USP
ASSAY		%	99.5% MIN	HPLC
ON US 16 MESH		%	1% MAX	ROTAP
THRU US 100 MESH		%	20% MAX	ROTAP

PRODUCT GUARANTEES

THIS PRODUCT CONFORMS TO USP/FCC REQUIREMENTS.

IDENTIFICATION	PASSES TEST	USP
COLOR OF SOLUTION	PASSES TEST	USP
ACIDITY	PASSES TEST	USP
HYDROXYMETHYLFURFUAL	PASSES TEST	USP
RESIDUE ON IGNITION	<0.05%	USP
CHLORIDES	<0.018%	USP
SULFATES	<0.025%	USP
HEAVY METALS	<5 PPM	USP
ARSENIC	<1 PPM	USP
CALCIUM AND MAGNESIUM (AS CA)	<0.005%	USP
DEXTROSE	<0.5%	HPLC
LEAD	<0.1 MG/KG	FCC

Certified Date: 02/14/2019

Certified By:

Authorized Representative



Micro Statement

The following products are produced by high temperature evaporation, or crystallization, to obtain the finished product. The high osmotic pressure and low water activity of sweeteners creates an environment in which most organisms cannot survive. Finished products are tested on a regular basis for yeast, mold, and total plate count.

Allulose (JustSweet™)	Maltodextrin-Dry and Agglomerated (Clintose®) and Tapioca
Corn Starch-Food and Moulding	Rice Syrups
Corn Syrup-Liquid and Solids	Sucralose (VivaSweet™)
Crystalline Dextrose-Dry and Agglomerated (Clintose®)	Sucrose*-Dry, Liquid and Invert
Erythritol	Sweetener Blends
Fructose-Crystalline and Liquid (CornSweet®)	Tapioca Starch-Modified and Native
High Fructose Corn Syrup (CornSweet®)	

**Sourced from sugarcane and sugar beets*

Historical values show these products to have very low counts, and pathogenic organisms do not survive.

If you have any questions, please do not hesitate to contact us.

ADM Technical Services



**Archer Daniels Midland Company
Carbohydrate Solutions**

ADM Technical Services | 4666 Faries Parkway, Decatur IL 62526
P: 800.238.9026 | F: 217.451.2153 | CPTechService@adm.com

Declaration of Wood Pallets

This is to certify that the pallets used in the shipment of ADM's Corn Processing Packaged Products are in compliance with ISPM-15 wood packaging materials standards. The storage environment and shipping containers are carefully monitored to ensure the pallets used for our products will be free of any insect infestation at the point of delivery. All pallets used for ADM's Corn Processing Packaged Products have been heat treated and have not been treated with any chemicals.

If you have any questions, please feel free to contact us.

Date Approved
2019-01-08

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3.0

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CBU.TS.MISC.028

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March 10, 2020

The FSMA Final Rule, *Mitigation Strategies to Protect Food Against Intentional Adulteration*, was published on May 27th, 2016 at 81 FR 34165. The rule had an effective date of July 26, 2016 and a compliance date for facilities, other than small and very small businesses, of July 26, 2019. Regulated facilities are required to perform vulnerability assessments to identify significant vulnerabilities, implement mitigation strategies to control those vulnerabilities and to create a written Food Defense Plan which details the vulnerability assessment, the mitigation strategies employed and associated HACCP-style program management components.

ADM developed a science-based probabilistic risk/vulnerability assessment model for food defense assessments. The mechanics of the model were integrated into a DHS Chemical Security Analysis Center funded project at the Food Protection and Defense Institute (FPDI) at the University of Minnesota. The Intentional Adulteration Assessment Tool (IAAT) is the result of this collaboration.

ADM's food defense assessment capability is not limited to use of the internal model or the collaborative model mentioned above. ADM may employ the basic FDA Key Activity Type (KAT) assessment methodology, a hybrid-KAT methodology with scientific rigor or a hybrid-KAT using the FDA's Representative Contaminant approach. Which methodology is used is determined on a facility-by-facility basis.

ADM facilities which are subject to the Rule have been assessed and have a written Food Defense Plan which complies with the Rule's requirements.

Thank you,

A handwritten signature in black ink, appearing to read "Clint Fairow", with a long horizontal flourish extending to the right.

Clint Fairow, M.S., M.P.H.
Global Food Defense Manager
Email: clint.fairow@adm.com



Archer Daniels Midland Company Carbohydrate Solutions

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Proposition 65 Statement

The Safe Drinking Water and Toxic Enforcement Act of 1986 in Title 27 of the California Code of Regulations, commonly known as “Proposition 65”, requires businesses to provide a “clear and reasonable” warning when they knowingly and intentionally cause an exposure to an OEHHA listed chemical, and prohibits the discharge of listed chemicals into sources of drinking water. Its purpose is to protect the state’s drinking water sources and provide California residents assistance in making informed decisions regarding exposure to listed chemicals that cause cancer or reproductive effects in purchased products and at physical sites.

After review of the Corn Division products*, it is ADM’s position that a Proposition 65 warning label is not required for the products we sell as none contain listed chemicals at levels above “no significant risk.”

ADM Corn Division Products

Acidulants-Citric Acid, Potassium and Sodium Citrate	Maltodextrin-Dry and Agglomerated (Clintose®) and Tapioca
Alcohol-Beverage, Fuel and Industrial*	Monk Fruit (VerySweet™)
Allulose (JustSweet™)	Rice Syrup
Corn Starch-Food, Industrial and Moulding	Stevia (SweetRight™)
Corn Syrup-Liquid and Solids	Sucralose (VivaSweet™)
Crystalline Dextrose-Dry and Agglomerated (Clintose®)	Sucrose-Dry, Liquid and Invert
Erythritol	Sweetener Blends
Fructose-Crystalline and Liquid (CornSweet®)	Tapioca Starch-Modified and Native
High Fructose Corn Syrups (CornSweet®)	

**ADM ethanol is listed under California’s Proposition 65 State Drinking Water and Toxic Enforcement Act as causing cancer or reproductive toxicity when associated with abuse. Methanol is found in ADM’s non-denatured ethanol at less than 50 ppm. Methanol is also used as a denaturant in some of ADM’s Specially Denatured Alcohol formulas and may be present in concentrations up to 15%. Acetaldehyde, found in trace amounts in ethanol, is also listed.*

Date Approved
2018-10-24

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4.0

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Archer Daniels Midland Company Carbohydrate Solutions

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Current Good Manufacturing Practices Statement

This is to certify that the products listed below are manufactured following Current Good Manufacturing Practices (cGMP) as defined in 21 CFR 117 for Human Food and 21 CFR 507 for Feed (Animal Food).

Food and Industrial Grade Products

Acidulants-Citric Acid, Potassium and Sodium Citrate	Maltodextrin-Dry and Agglomerated (Clintose®) and Tapioca
Alcohol-Beverage, Fuel and Industrial	Monk Fruit (VerySweet™)
Allulose (JustSweet™)	Rice Syrups
Corn Starch-Food, Industrial and Moulding	Stevia (SweetRight™)
Corn Syrup-Liquid and Solids	Sucralose (VivaSweet™)
Crystalline Dextrose-Dry and Agglomerated (Clintose®)	Sucrose*-Dry, Liquid and Invert
Erythritol	Sweetener Blends
Fructose-Crystalline and Liquid (CornSweet®)	Tapioca Starch-Modified and Native
High Fructose Corn Syrups (CornSweet®)	

Some products available in GM and Non GM varieties. Contact SweetenerInsideSales@adm.com.

**Sourced from sugarcane and sugar beets*

Feed Products

CitriStim®	Distiller's Dried Grains with Solubles
Corn Germ Meal	Golden Gluten™
Corn Gluten Feed	Golden Synergy™
Corn Gluten Meal	Liquid Gold™
Distiller's Corn Oil	Wet/Modified Wet Distiller's Grains

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2019-01-22

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Drug and Substance (WADA) Statement – Carbohydrate Solutions

The Archer Daniels Midland Company (ADM) products listed below are not manufactured with and are not contaminated with narcotics, psychotropic drugs, or aggressive substances that *may be* prohibited by the World Anti-Doping Code under certain conditions or circumstances (WADA, www.wada-ama.org).

Products

Acidulants-Citric Acid, Potassium and Sodium Citrate	Honey & Molasses Products
Agave Products	Maltodextrin-Dry and Agglomerated
Alcohol-Beverage and Food	Monk Fruit
Allulose	Rice Syrups
Corn Starch-Food, Industrial and Moulding	Stevia
Corn Syrup-Liquid and Solids	Sucralose
Crystalline Dextrose-Dry and Agglomerated	Sucrose*-Dry, Liquid and Invert
Erythritol	Sweetener Blends
Fructose-Crystalline and Liquid	Tapioca Starch-Modified and Native
Fruit Up Syrup	Tapioca Syrups & Malto dextrins
High Fructose Corn Syrups	

**Sourced from sugarcane and sugar beets*

For further inquiries, please do not hesitate to contact us.

ADM Quality Center of Excellence



Letter of Guarantee – Carbohydrate Solutions

ADM hereby warrants and guarantees that all of the following products sold to you have been approved by the U.S. Food and Drug Administration for their use in foods or are Generally Recognized as Safe (GRAS), or exempt from the provisions of the 1958 Additives Amendment to the Food, Drug and Cosmetic Act, and are allowed for sale in Canada.

Food and Industrial Grade Products

Acidulants-Citric Acid, Potassium and Sodium Citrate	Maltodextrin-Dry and Agglomerated and Tapioca
Alcohol-Beverage and Food	Monk Fruit
Allulose [§]	Rice Syrups
Corn Starch-Food, Industrial and Moulding	Stevia
Corn Syrup-Liquid and Solids	Sucralose
Crystalline Dextrose-Dry and Agglomerated	Sucrose*-Dry, Liquid and Invert
Erythritol	Sweetener Blends
Fructose-Crystalline and Liquid	Tapioca Starch-Modified and Native
High Fructose Corn Syrups	Tapioca Syrups

Some products available in GM and Non GM varieties. Contact SweetenerInsideSales@adm.com

*Sourced from sugarcane and sugar beets

§Allulose is not approved for sale in Canada

We further guarantee that none of the foregoing products comprising any shipment or other delivery now in transit or hereafter made to you as is, as of the date of such shipment or delivery, has been adulterated or misbranded within the meaning of the Federal Foods, Drug and Cosmetic Act or any practically similar state or municipal law, or is an article which may not, under Section 404 or 505 of said Act, be introduced into Interstate Commerce. All of the foregoing is a continuing guarantee, subject to revocation upon written notice.

For further inquiries, please do not hesitate to contact us.

ADM Quality Center of Excellence



Country of Origin Statement

The products listed below are manufactured within the boundaries of the United States of America, and are never outside its boundaries prior to shipment. The corn used as the raw material was sourced in the U.S.A.

Food and Industrial Grade Products

Acidulants-Citric Acid, Potassium and Sodium Citrate	Crystalline Dextrose-Dry and Agglomerated (Clintose®)*
Alcohol-Beverage, Fuel and Industrial	Fructose-Crystalline and Liquid (CornSweet®)*
Corn Starch-Food, Industrial and Moulding	High Fructose Corn Syrups (CornSweet®)*
Corn Syrup-Liquid and Solids	Maltodextrin-Dry and Agglomerated (Clintose®)
Corn Sweetener Blends	

**Some Non-GM varieties excluded*

Feed Grade Products

CitriStim®	Distiller's Dried Grains with Solubles
Corn Germ Meal	Golden Gluten™
Corn Gluten Feed	Golden Synergy™
Corn Gluten Meal	Liquid Gold™
Distiller's Corn Oil	Modified Wet Distiller's Grains

For further inquiries, please do not hesitate to contact us.

ADM Quality Center of Excellence



National Bioengineered Food Disclosure Standard: Pure Liquid & Crystalline Fructose

On December 21, 2018, the Agricultural Marketing Service, USDA released the final rule establishing the new mandatory National Bioengineered Food Disclosure Standard (NBFDS). The NBFDS requires food manufacturers, importers, and other entities that label foods for retail sale to disclose information about bioengineered (BE) food and BE food ingredients. This rule is intended to provide a mandatory uniform national standard for disclosure of information to consumers about the BE status of foods. This rule is effective from February 19, 2019 and has an implementation date of January 1, 2020. The mandatory compliance date for BE labeling is January 1, 2022.

ADM Pure Liquid Fructose and Crystalline Fructose products may be derived from bioengineered crops. These highly refined fructose products produced at corn plants have been purified through multi-step process that will remove protein and DNA, and other impurities. Testing for the presence of recombinant DNA using PCR analysis on Fructose has repeatedly shown non-detectable limits (0.01% limit of detection) for recombinant DNA markers.

ADM has conducted the validation of the corn processing system, by testing incoming seeds and the finished product going through the documented refining process.

As expected, the PCR results were positive for seed while the refined finished product, Liquid and Crystalline Fructose, tested all negative. Based on ADM's interpretation of the USDA AMS NBFDS, the validation testing data, historical testing data as well as our knowledge and experience with the process, ADM Pure Liquid and Crystalline Fructose will not require disclosure under the National Bioengineered Disclosure Standard.

For further inquiries, please do not hesitate to contact us.

ADM Quality Center of Excellence



Pesticides Statement

ADM’s Corn Business unit employs an ongoing pesticide monitoring program to ensure there are no detectable pesticide residues found in our finished products as listed below.

For products where corn is the primary raw material, corn is sourced through regional grain distribution systems, regulated by the USDA. The EPA regulates the types of pesticides that may be employed on corn, and has published a list of approved pesticides. Corn that is purchased on the open market may or may not have been treated with these approved materials. ADM does not apply any pesticides on the corn that we process.

Food and Industrial Grade Products

Acidulants-Citric Acid, Potassium and Sodium Citrate	High Fructose Corn Syrups (CornSweet®)
Alcohol-Beverage, Fuel and Industrial	Maltodextrin-Dry and Agglomerated (Clintose®) and Tapioca
Allulose (JustSweet™)	Monk Fruit (VerySweet™)
Corn Starch-Food, Industrial and Moulding	Stevia (SweetRight™)
Corn Syrup-Liquid and Solids	Sucralose (VivaSweet™)
Crystalline Dextrose-Dry and Agglomerated (Clintose®)	Sucrose*-Dry, Liquid and Invert
Erythritol	Sweetener Blends
Fructose-Crystalline and Liquid (CornSweet®)	Tapioca Starch-Modified and Native

Some products available in GM and Non GM varieties. Contact SweetenerInsideSales@adm.com.

*Sourced from sugarcane and sugar beets

Feed Products

CitriStim®	Distiller’s Dried Grains with Solubles
Corn Germ Meal	Golden Gluten™
Corn Gluten Feed	Golden Synergy™
Corn Gluten Meal	Liquid Gold™
Distiller’s Corn Oil	Wet/Modified Wet Distiller’s Grains



Mycotoxin Statement

Concerns regarding mycotoxins in the final food products manufactured within the Carbohydrate Solutions Business Unit are mitigated by the corn wet milling process. Published historical studies have determined that the wet milling process prevents mycotoxins, such as aflatoxins, fumonisins, ochratoxin, deoxynivalenol, and zearalenone from carrying through to the final product. These products have been tested with non-detectable results below 0.1ppb and include:

Food and Industrial Grade Products

Acidulants-Citric Acid, Potassium and Sodium Citrate	Maltodextrin-Dry and Agglomerated (Clintose®) and Tapioca
Alcohol-Beverage, Fuel and Industrial	Monk Fruit (VerySweet™)
Allulose (JustSweet™)	Rice Syrups
Corn Starch-Food, Industrial and Moulding	Stevia (SweetRight™)
Corn Syrup-Liquid and Solids	Sucralose (VivaSweet™)
Crystalline Dextrose-Dry and Agglomerated (Clintose®)	Sucrose*-Dry, Liquid and Invert
Erythritol	Sweetener Blends
Fructose-Crystalline and Liquid (CornSweet®)	Tapioca Starch-Modified and Native
High Fructose Corn Syrups (CornSweet®)	

Some products available in GM and Non GM varieties. Contact SweetenerInsideSales@adm.com.

*Sourced from sugarcane and sugar beets

ADM has extensive quality control parameters in place to quantify the risk associated with procured corn utilized as the raw material. This program includes continual monitoring throughout the year in addition to increased testing during the initial onset of harvest. This supplemental program further mitigates the risk associated with mycotoxins in the Carbohydrate Solutions final food products.

Please contact us with questions.

ADM Technical Services



Archer Daniels Midland Company Carbohydrate Solutions

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P: 800.238.9026 | F: 217.451.2153 | CPTechService@adm.com

Pest Control Statement

Archer Daniels Midland Company (ADM) pest control services are performed under Integrated Pest Management (IPM) principles. Each ADM food processing location has developed a system to track and trend pest activities. There is a mechanism in place at all manufacturing locations to ensure that recommendations from the pest control providers are reviewed and corrective actions are completed to ensure continuous improvement of the Quality Management System.

Please do not hesitate to contact us if you have any questions.

Date Approved
2019-02-08

Version
3.0

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Archer Daniels Midland Company Carbohydrate Solutions

ADM Technical Services | 4666 Faries Parkway, Decatur IL 62526
P: 800.238.9026 | F: 217.451.2153 | CPTechService@adm.com

Preservative Statement

ADM does not add any preservatives, bleaching agents, artificial flavors, pigments or dyes including sodium benzoate and benzoic acid to any of the following products:

Food and Industrial Grade Products

Acidulants-Citric Acid, Potassium and Sodium Citrate	Maltodextrin-Dry and Agglomerated (Clintose®)* and Tapioca
Alcohol-Beverage, Fuel and Industrial*	Monk Fruit (VerySweet™)
Allulose (JustSweet™)*	Rice Syrups
Corn Starch-Food, Industrial and Moulding*	Stevia (SweetRight™)
Corn Syrup-Liquid and Solids*	Sucralose (VivaSweet™)§
Crystalline Dextrose-Dry and Agglomerated (Clintose®)*	Sucrose†-Dry, Liquid and Invert
Erythritol	Sweetener Blends*
Fructose-Crystalline and Liquid (CornSweet®)*	Tapioca Starch-Modified and Native
High Fructose Corn Syrups (CornSweet®)*	

Some products available in GM and Non GM varieties. Contact SweetenerInsideSales@adm.com.

†Sourced from sugarcane and sugar beets

Sulfiting agents are used as a processing aid early in the corn wet milling process (products identified by *), but through the various refining steps, the amount of sulfites in the finished product is reduced. The sulfite limits for the above products are listed on their respective technical documents located in the allergen section. No sulfiting agents are used in the sugar refining process.

Date Approved
2019-02-08

Version
4.0

Document #
CBU.TS.MISC.032

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Archer Daniels Midland Company Carbohydrate Solutions

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Gluten Free Statement

The FDA defines “gluten” as the protein, or antigenic fraction proteins, present in wheat, barley, rye, or related grain species or cross-bred varieties or derivatives thereof to which some people are intolerant or allergic.

The ADM products listed in the table below are not included in this FDA definition. These products are produced from corn, soybeans, sucrose or other plants that do not contain the soluble proteins that have the gliadin protein responsible for celiac sprue disease. Therefore, these ADM products are considered to be gluten free and do not contain ingredients or by-products derived from wheat, barley, rye or other related grain species, cross-bred varieties and derivatives.

Food and Industrial Grade Products

Acidulants-Citric Acid, Potassium and Sodium Citrate	Maltodextrin-Dry and Agglomerated (Clintose®) and Tapioca
Alcohol-Beverage, Fuel and Industrial	Monk Fruit (VerySweet™)
Allulose (JustSweet™)	Rice Syrups
Corn Starch-Food, Industrial and Moulding	Stevia (SweetRight™)
Corn Syrup-Liquid and Solids	Sucralose (VivaSweet™)
Crystalline Dextrose-Dry and Agglomerated (Clintose®)	Sucrose*-Dry, Liquid and Invert
Erythritol	Sweetener Blends
Fructose-Crystalline and Liquid (CornSweet®)	Tapioca Starch-Modified and Native
High Fructose Corn Syrups (CornSweet®)	

Some products available in GM and Non GM varieties. Contact SweetenerInsideSales@adm.com.

*Sourced from sugarcane and sugar beets

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Irradiation and Radioactive Contamination

All ADM approved food-grade and feed-grade manufacturing facilities have documented Food Safety Plans that are compliant with the Final Rule for the Hazard Analysis and Risk-Based Preventive Controls for Human and Animal Food. Each Food Safety Plan's associated Risk Assessment takes into consideration the possibility of radioactive contamination and irradiation. No radiological or irradiation risks have been identified by the Food Safety Teams.

The ADM products listed below have not been irradiated and are free of radioactive contamination.

Food and Industrial Grade Products

Acidulants-Citric Acid, Potassium and Sodium Citrate	Maltodextrin-Dry and Agglomerated (Clintose®) and Tapioca
Alcohol-Beverage, Fuel and Industrial	Monk Fruit (VerySweet™)
Allulose (JustSweet™)	Rice Syrups
Corn Starch-Food, Industrial and Moulding	Stevia (SweetRight™)
Corn Syrup-Liquid and Solids	Sucralose (VivaSweet™)
Crystalline Dextrose-Dry and Agglomerated (Clintose®)	Sucrose*-Dry, Liquid and Invert
Erythritol	Sweetener Blends
Fructose-Crystalline and Liquid (CornSweet®)	Tapioca Starch-Modified and Native
High Fructose Corn Syrups (CornSweet®)	

Some products available in GM and Non GM varieties. Contact SweetenerInsideSales@adm.com.

*Sourced from sugarcane and sugar beets

Feed Products

CitriStim®	Distiller's Dried Grains with Solubles
Corn Germ Meal	Golden Gluten™
Corn Gluten Feed	Golden Synergy™
Corn Gluten Meal	Liquid Gold™
Distiller's Corn Oil	Wet/Modified Wet Distiller's Grains



Archer Daniels Midland Company Carbohydrate Solutions

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BSE (Bovine Spongiform Encephalopathy) and TSE (Transmissible Spongiform Encephalopathy) Statements

Archer Daniels Midland Company (ADM) manufactures the products listed below. These products do not contain and are not processed with any animal products, by-products, or animal-derived products.

Food and Industrial Grade Products

Acidulants-Citric Acid, Potassium and Sodium Citrate	Maltodextrin-Dry and Agglomerated (Clintose®) and Tapioca
Alcohol-Beverage, Fuel and Industrial	Monk Fruit (VerySweet™)
Allulose (JustSweet™)	Rice Syrups
Corn Starch-Food, Industrial and Moulding	Stevia (SweetRight™)
Corn Syrup-Liquid and Solids	Sucralose (VivaSweet™)
Crystalline Dextrose-Dry and Agglomerated (Clintose®)	Sucrose*-Dry, Liquid and Invert
Erythritol	Sweetener Blends
Fructose-Crystalline and Liquid (CornSweet®)	Tapioca Starch-Modified and Native
High Fructose Corn Syrups (CornSweet®)	

Some products available in GM and Non GM varieties. Contact SweetenerInsideSales@adm.com.

*Sourced from sugarcane and sugar beets

Feed Products

Citristim®	Distiller's Dried Grains with Solubles
Corn Germ Meal	Golden Gluten™
Corn Gluten Feed	Golden Synergy™
Corn Gluten Meal	Liquid Gold™
Distiller's Corn Oil	Wet/Modified Wet Distiller's Grains

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Residual Solvents Statement

This statement certifies that, based on our knowledge of the manufacturing process and our storage, shipping and handling procedures, the products listed below comply with the established standard for Residual Solvents as set forth in the current USP.

Sweeteners and Food Additives

No Class 1, 2, 3, or non-ICH solvents are used in the manufacture of these products. Due to possible organic acid and other carbohydrate reactions that naturally occur in sugars, only Class 3 or non-ICH solvents may be present below 0.1%.

Acidulants-Citric Acid, Potassium and Sodium Citrate	High Fructose Corn Syrups (CornSweet®)
Allulose (JustSweet™)	Maltodextrin-Dry and Agglomerated (Clintose®) and Tapioca
Corn Starch-Food, Industrial and Moulding	Rice Syrups
Corn Syrup-Liquid and Solids	Sucrose*-Dry, Liquid and Invert
Crystalline Dextrose-Dry and Agglomerated (Clintose®)	Sweetener Blends
Erythritol	Tapioca Starch-Modified and Native
Fructose-Crystalline and Liquid (CornSweet®)	
<i>Some products available in GM and Non GM varieties. Contact SweetenerInsideSales@adm.com.</i>	
<i>*Sourced from sugarcane and sugar beets</i>	



Archer Daniels Midland Company Carbohydrate Solutions

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Animal Testing Statement

Archer Daniels Midland Company's (ADM) food ingredients business occasionally works with animals to evaluate the nutritional value and safety of our ingredients intended for consumption. This work is intended to help ADM meet standards set by regulatory authorities. ADM works closely with universities and/or contractors whose work is carefully evaluated by review boards that ensure the animal trials are safe, humane and ethically designed and conducted. ADM does not conduct animal testing on these products listed in the table below for cosmetic purposes and/or for use in household cleaning agents. Furthermore, ADM does not test products on animals' skin or eyes to determine safety. ADM would have no knowledge of animal testing performed on these products after they are sold into commercial or government markets.

Food and Industrial Grade Products

Acidulants-Citric Acid, Potassium and Sodium Citrate	Monk Fruit (VerySweet™)
Alcohol-Beverage, Fuel and Industrial	Rice Syrups
Allulose (JustSweet™)	Stevia (SweetRight™)
Corn Starch-Food, Industrial and Moulding	Sucralose (VivaSweet™)
Corn Syrup-Liquid and Solids	Sucrose*-Dry, Liquid and Invert
Crystalline Dextrose-Dry and Agglomerated (Clintose®)	Sweetener Blends
Erythritol	Tapioca Starch-Modified and Native
Fructose-Crystalline and Liquid (CornSweet®)	
High Fructose Corn Syrups (CornSweet®)	
Maltodextrin-Dry and Agglomerated (Clintose®) and Tapioca	

Some products available in GM and Non GM varieties. Contact SweetenerInsideSales@adm.com.

**Sourced from sugarcane and sugar beets*

Feed Products

CitriStim®	Distiller's Dried Grains with Solubles
Corn Germ Meal	Golden Gluten™
Corn Gluten Feed	Golden Synergy™
Corn Gluten Meal	Liquid Gold™
Distiller's Corn Oil	Wet/Modified Wet Distiller's Grains

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Vegan/Vegetarian Statement

ADM has reviewed four Vegetarian diets: Ovo-Vegetarian, Lacto Vegetarian, Lacto-Ovo Vegetarian and Vegan. These categories will be outlined below:

Ovo-Vegetarian

Ovo Vegetarian does not eat dairy products, meat, poultry or fish/seafood of any kind, but does consume eggs.

Lacto Vegetarian

Lacto Vegetarian does not eat eggs, meat, poultry or fish/seafood of any kind, but does consume dairy products.

Lacto-Ovo Vegetarian

Lacto-Ovo Vegetarian does not eat meat, poultry or fish/seafood of any kind, but does consume eggs and dairy products.

Vegan

Vegan does not eat meat, poultry, fish/seafood, eggs or dairy products of any kind. A Vegan also refrains from honey.

Food and Industrial Grade Products

Acidulants-Citric Acid, Potassium and Sodium Citrate	Maltodextrin-Dry and Agglomerated (Clintose®) and Tapioca
Alcohol-Beverage, Fuel and Industrial	Monk Fruit (VerySweet™)
Allulose (JustSweet™)	Rice Syrups
Corn Starch-Food, Industrial and Moulding	Stevia (SweetRight™)
Corn Syrup-Liquid and Solids	Sucralose (VivaSweet™)
Crystalline Dextrose-Dry and Agglomerated (Clintose®)	Sucrose*-Dry, Liquid and Invert
Erythritol	Sweetener Blends
Fructose-Crystalline and Liquid (CornSweet®)	Tapioca Starch-Modified and Native
High Fructose Corn Syrups (CornSweet®)	

Some products available in GM and Non GM varieties. Contact SweetenerInsideSales@adm.com.

*Sucrose and invert can be sourced from raw cane sugar and sugar beets. The cane sugar refining process utilizes bone char as a filtration media to remove color and other impurities. Bone char is only used as a processing aid. A final filtration is used to separate and remove the processing aids from the final sugar product.

Based on the descriptions above, the ADM products in the table below would be suitable for these diets.



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Carbohydrate Solutions**

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Recall & Traceability Statement

ADM Corn Processing tests internal traceability once per year on each product line at every production facility. These exercises are designed to test both internal traceability and the recall/withdrawal programs. The standards followed for each exercise requires at least 99.5% recovery for both internal tracing and recall/withdrawal programs. The exercise goal is to complete traceability of affected finished product within four hours. Times will vary slightly depending upon the given scenario.

If you have any questions, please do not hesitate to contact us.

ADM Technical Services

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24-Hour Contact List – Carbohydrate Solutions Technical Services and Quality

Technical Services Business Hours: Monday – Friday 8:00 a.m. to 4:30 p.m. (Central Time). For afterhours calls, please contact via cell phone number provided below.

Name	Area of Responsibility	Email	After Hours #
Mardoche Beya Customer Quality Representative	Crystalline Dextrose, Maltodextrin, Polyols* & DHA*	mardoche.beya@adm.com	217.620.5726
Heather Broers Customer Quality Representative	Starches & Tapioca Products	heather.broers@adm.com	217.619.1086
Shalynn Davis Customer Quality Representative	Honey & Molasses Products	shalynn.davis@adm.com	217.521.2407
Mark Flint Customer Quality Representative	Acidulants, Alcohol & Ethanol Products	mark.flint@adm.com	217.791.7496
Shelby Gembica Customer Quality Representative	High Fructose Corn Syrup	shelby.gembica@adm.com	402.276.1618
Jennifer Gordan Customer Quality Representative	Crystalline/Liquid Fructose, Xanthan Gum* & Texture Solutions*	jennifer.gordan@adm.com	217.433.6402
Brady Hoefer Customer Quality Representative	High Potency Sweeteners & Corn Co-Products (Feed)	brady.hoefer@adm.com	402.841.7322
Julie Jorgensen Customer Quality Representative	Heavy Corn Syrups, Sucrose & Liquid Sweetener Blends	julie.jorgensen@adm.com	507.530.3442
Angela Maurer-Hyett Sr. Customer Quality Manager	Carbohydrate Solutions	angelal.maurer-hyett@adm.com	217.358.9177
Melissa Nichols Product Steward	Carbohydrate Solutions	melissa.nichols@adm.com	217.358.1822

Standard documentation requests for the products listed above may be sent to CPTechService@adm.com.

*Documentation requests for Polyols, DHA, Fibersol, Xanthan Gum and Textured Solutions should be directed to SIQA@adm.com.

For further inquiries, please do not hesitate to contact us.

ADM Quality Center of Excellence