

# AnyAddy<sup>®</sup>

## (Hydroxypropyl methylcellulose)

| Reference                     |                             | FCC / JECFA / KFAC                                       |               |                 |                  |
|-------------------------------|-----------------------------|--|---------------|-----------------|------------------|
| Grade                         |                             | CN10M  | CN40H         | CN15U           | CN10T            |
| Viscosity<br>(cPs)            | Label                       | 100  | 4,000         | 15,000          | 100,000          |
|                               | Range                       | 80 ~ 120   | 3,000 ~ 5,600 | 11,250 ~ 21,000 | 75,000 ~ 140,000 |
| pH                            |                             | 5.0 ~ 8.0  |               |                 |                  |
| Loss on drying (%)            |                             | NMT 5.0  |               |                 |                  |
| Sulfated ash (%)              |                             | Viscosity ≥ 50cPs, NMT 1.5<br>Viscosity < 50cPs, NMT 3.0 |               |                 |                  |
| Lead (ppm)                    |                             | NMT 2.0  |               |                 |                  |
| Cadmium (ppm)                 |                             | NMT 1.0  |               |                 |                  |
| Mercury (ppm)                 |                             | NMT 1.0  |               |                 |                  |
| Arsenic (ppm)                 |                             | NMT 3.0  |               |                 |                  |
| Assay                         | Methoxyl groups (%)         | 19.0 ~ 24.0  |               |                 |                  |
|                               | Hydroxy propoxyl groups (%) | 4.0 ~ 12.0   |               |                 |                  |
| Propylene chlorohydrins (ppm) |                             | NMT 0.1  |               |                 |                  |

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