

Product	Superol KPO® Glycerin	Moon OU® Glycerin	Superol NK® Glycerin	Star® Glycerin KPO,
1100000	USP*/FCC/EP**	USP*/FCC	USP*/FCC	NK
Brandcode	KPO: 10247141	K: 10275531	NK: 10247140	K: 10245073
15	KPO MB: 10275699	K MB: 10275886	NN. 10247140	NK: 10247138
CAS#	56-81-5	56-81-5	56-81-5	56-81-5
GCAS# (internal)	99318844.014	99961024.012	98961024.008	KPO: 95711091.009 NK: 9868032.010
Chemical Properties		*Excipient	Use Only	
Glycerol % (LSL) (Bosart & Snoddy table)	99.7	99.7	99.7	96
Specific Gravity - (25 deg C)	1.2613 LSL	1.2613 LSL	1.2613 LSL	1.2517-1.2531
Aassay (% Glycerin on Anhdryous Basis)	99.0-101.0	99.0-101.0	99.0-101.0	99.0-101.0
Moisture (wt%)	0.3 USL	0.3 USL	0.3 USL	4.0 USL
Color APHA (Pt-Co Hazen Scale)	10 USL	10 USL	10 USL	10 USL
Residue on Ignition, %	0.007 USL	0.007 USL	0.007 USL	0.01 USL
Chlorides ppm (as Chloride)	10 USL	10 USL	10 USL	10 USL
Sulfates ppm	20 USL	20 USL	20 USL	20 USL
Heavy Metals (as Pb), ppm	1 USL	and so 1 USL	1 USL	1 USL
Chlorinated Compounds (as CI) ppm	30 USL	30 USL	30 USL	30 USL
Fatty Acids and Esters	NMT 0.3 mL	NMT 0.3 mL	NMT 0.3 mL	NMT 0.3 mL
Identification A by IR: Glycerin	Passes as Glycerin	Passes as Glycerin	Passes as Glycerin	Passes as Glycerin
Identification B by GC: Limit of DEG & EG	NMT 0.10% each DEG & EG			
Identification C by GC: Glycerin	Passes as Glycerin	Passes as Glycerin	Passes as Glycerin	Passes as Glycerin
	NMT 0.1% Individual	NMT 0.1% Individual	NMT 0.1% Individual	NMT 0.1% Individual
Related Compounds, %	Impurity & NMT 1.0%			
	total Impurities	total Impurities	total Impurities	total Impurities
Residual Solvents	Compliant	Compliant	Compliant	Compliant
Readily Carbonizable Substances Test, FCC	Pass	Pass	Pass	Pass
Identification Test A, RI nD 20*	1.470-1.475	10		
Sulphated Ash, %*	0.01 USL	. (31.	Jalue	
Halogenated Compounds*	Pass (35ppm USL)	0	ing "	
Sugars*	Pass	>//		
Aldehydes*	Pass (10ppm USL)	Solutions,		100
EP Esters*	8.0ml of 0.1 HCL, LSL	ling		
EP Acidity*	0.2ml of 0.1 NaOH USL			

K = Kosher, NK = Non Kosher, MB = Mass Balance, USL = Upper Specification Limit, LSL = Lower Specification Limit Availability depends on region and other variations may be available.

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